



# Before Starting Installation

## NOTE

Kit parts are prefaced by the word *kit* and appear in **bold** print.

1. Carefully read all warnings and instructions completely before beginning.
2. Verify all parts have been received in this kit by checking the parts list at the end of this document.

## NOTE

If parts are missing from kit, please be prepared to provide the following information:

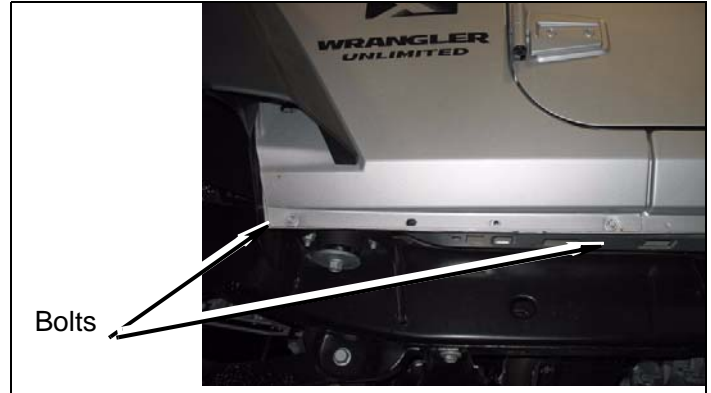
1. **Name** of purchase location
2. **Bar Code** on side of box
3. **Date** above bar code
4. **Date** inside box cover
5. **Inspector #** from inside box cover

3. **Only install this kit on the vehicle for which it is specified.** If anytime during the installation you encounter something different from what is outlined in the instructions, call technical support at (928) 636-7080.
4. Special tools needed:
  - a. Die grinder or similar tool capable of cutting metal.
  - b. Drill and 3/8 drill bit.
5. Park vehicle on a clean, dry, flat, level surface and block tires so vehicle cannot roll in either direction.

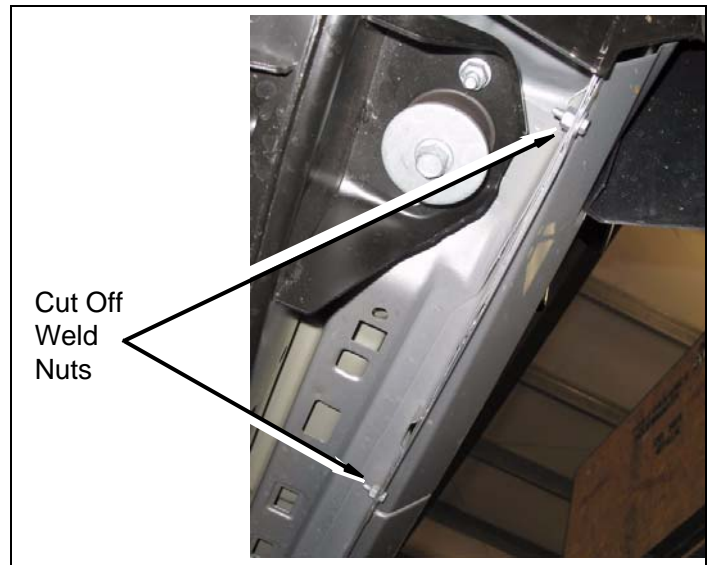
## Body

### 1. Prepare to Install Rocker Panel

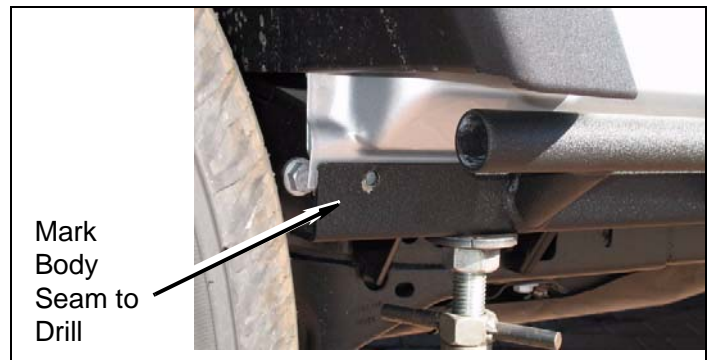
- a. Remove two bolts from body seam.



- b. Cut off two weld nuts on back of body seam.

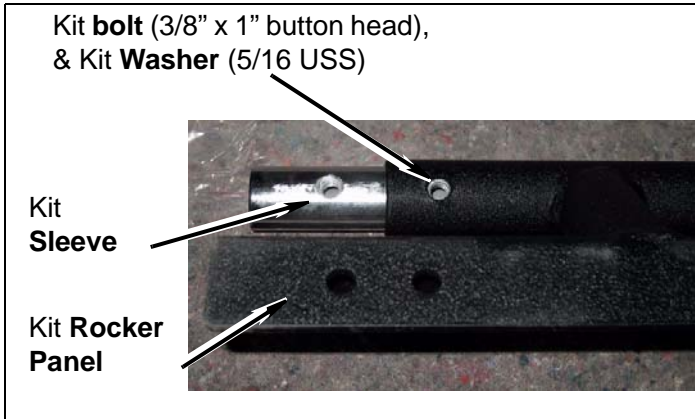


- c. **2 Door Model:** Position driver side kit **rocker panel** on vehicle. Mark and center punch last mounting hole on body seam using rocker panel as template.

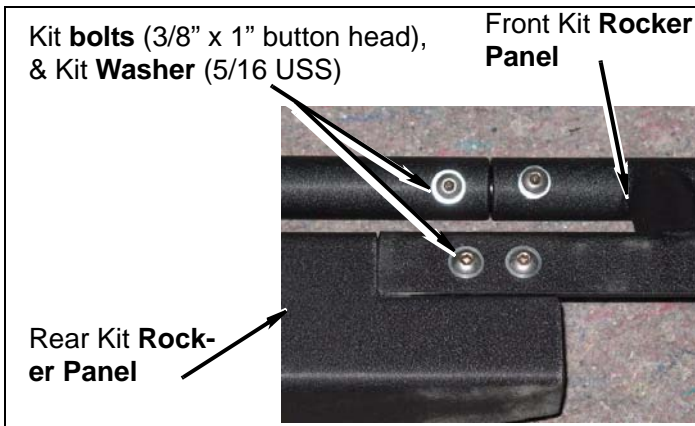


- d. Remove kit **rocker panel** from vehicle.

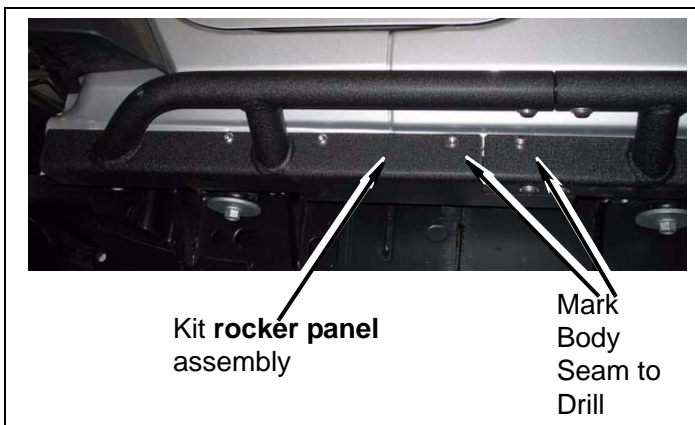
- e. **4 Door Model:** Insert kit **sleeve** into kit **rocker panel** tube. Install one kit **bolt** (3/8" x 1" button head), one kit **washer** (5/16 USS) to secure kit **sleeve** in tube.



- f. **4 Door Model:** Slide kit rear **rocker panel** section onto sleeve making sure to align all mounting holes as shown. Install three kit **bolts** (3/8" x 1" button head) and three kit **washers** (5/16 USS).

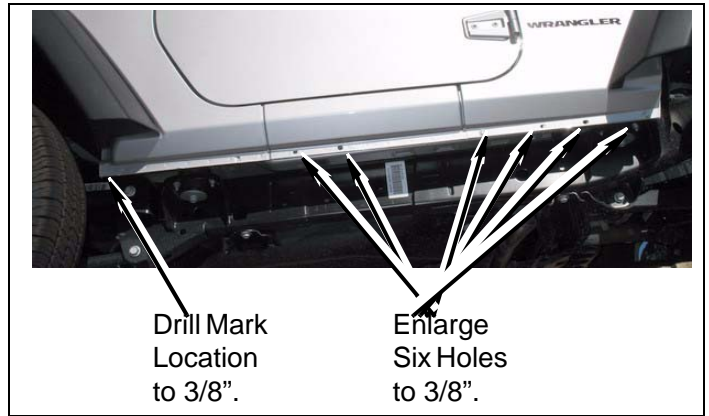


- g. **4 Door Model:** Position driver side kit **rocker panel** assembly on vehicle. Mark and center punch two mounting holes on body seam using rocker panel as template.



- h. Remove kit **rocker panel** from vehicle.

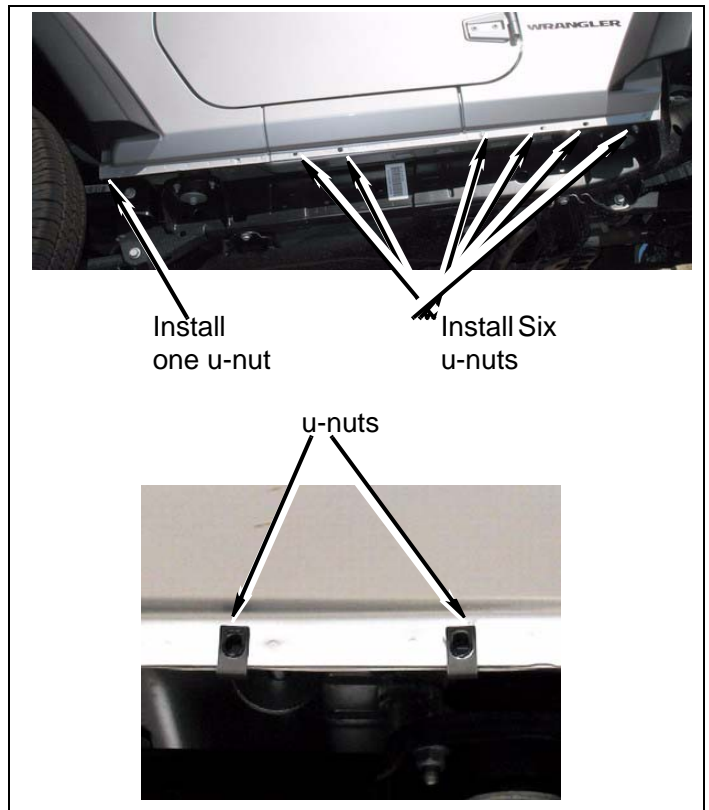
- i. **2 Door Model:** Drill marked hole using 3/8" drill. Enlarge remaining six holes to 3/8".



- j. **4 Door Model:** Drill two marked holes using 3/8" drill. Enlarge 8 holes on body seam to 3/8"

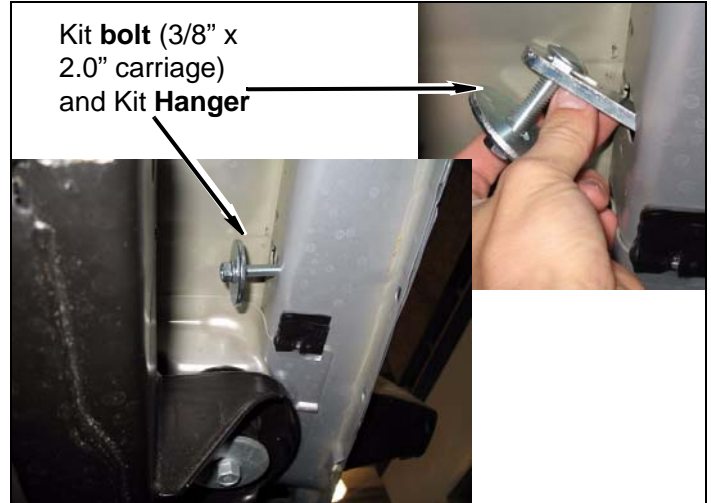
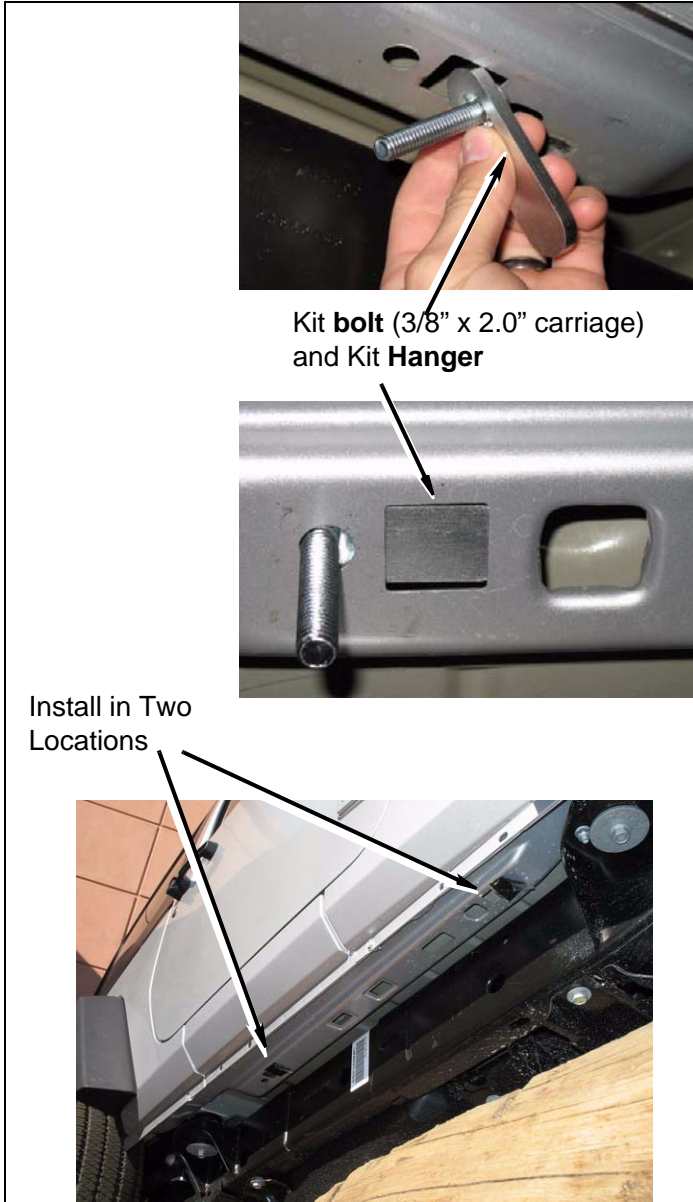
- k. **2 Door Model:** Install seven kit **u-nuts** on body seam.

- l. **4 Door Model:** Install ten kit **u-nuts** on body seam.



**m. 2 and 4 Door Models:** Install kit **bolt** (3/8" x 2.0" carriage), and kit **hanger** in two locations as shown.

**n. 4 Door Model:** Install kit **bolt** (3/8" x 2.0" carriage), kit **washer** (2" OD x 1/2" ID), kit **nut** (3/8" flange) and kit **hanger** in rear body opening.

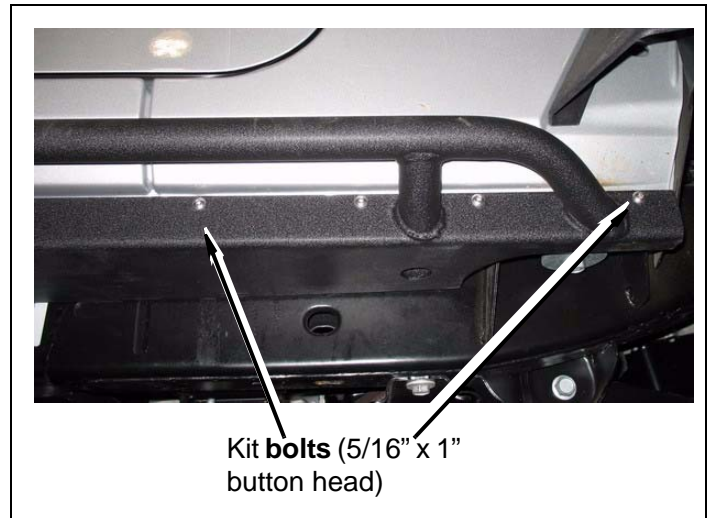


**2. Install Rocker Panel**

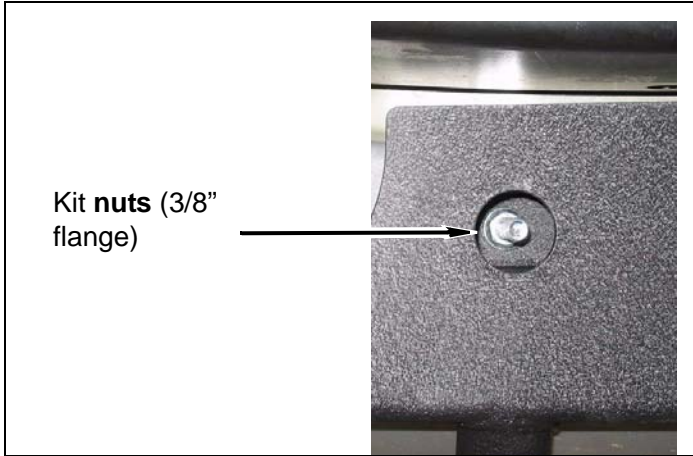
**a.** Install kit **rocker panel** on vehicle making sure kit **bolts** (3/8" x 2.0" carriage) align with holes in kit **rocker panel**.

**b. 2 Door Model:** Install seven kit **bolts** (5/16" x 1" button head)

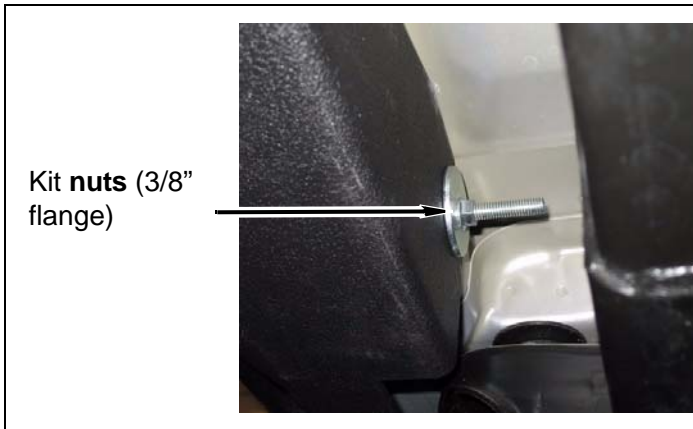
**c. 4 Door Model:** Install ten kit **bolts** (5/16" x 1" button head).



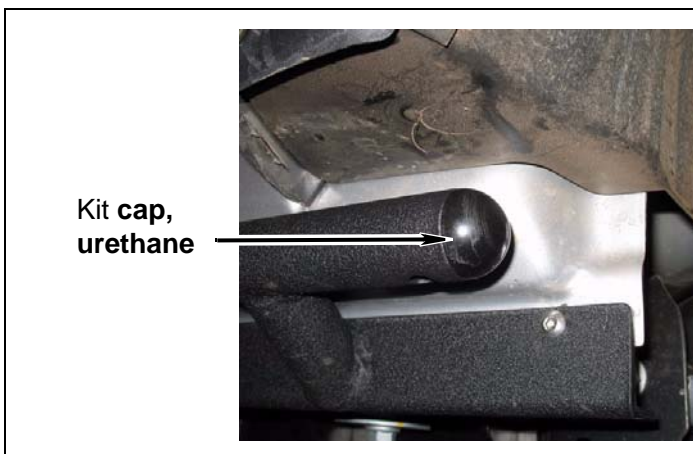
- d. **2 and 4 Door Models:** Install two kit **nuts** (3/8" flange) on two kit **bolts** (3/8" x 2.0" carriage) on lower side of kit **rocker panel**.



- e. **4 Door Model:** Tighten kit **nut** (3/8" flange) on kit **bolt** (3/8" x 2.0" carriage) on side of kit **rocker panel**.



- f. **2 Door Model Only:** Install kit **cap, urethane** in tube end.



- g. Repeat above steps on passenger side.

# Kit Parts List

Qty. Description

## KIT # 84207 (2 & 4 Door)

1 Panel (rocker protection, driver)  
1 Panel (rocker protection, passenger)  
  
**1 84207BAG (Hardware bag kit)**  
2 Cap (domed urethane)  
14 U-Nut (5/16")  
14 Bolt (5/16 x 1" stainless button head)  
4 Hanger (3" oval, slotted)  
4 Bolt (3/8" x 2" carriage)  
4 Nut (3/8" flange)

## KIT # 84307 (4 Door)

1 Panel (rocker protection, rear driver)  
1 Panel (rocker protection, rear passenger)  
  
**1 84307BAG (Hardware bag kit)**  
2 Sleeve (5" tube)  
2 Hanger (3" oval, slotted)  
2 Washer (2" OD x 1/2" ID)  
8 Bolt (3/8 x 1 1/4" stainless button head)  
6 Bolt (5/16 x 1" stainless button head)  
2 Bolt (3/8" x 2" carriage)  
2 Nut (3/8" flange)  
6 U-Nut (5/16")  
4 Washer (5/16" USS)